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# **CROP DIVIDER**

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# **INSTALLATION MANUAL**

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## **CASE SPRAYER MOUNT POST 2016**

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### **FREEFORM PLASTICS**

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## NOTES

- LOCTITE ALL FASTENERS THAT ARE NOT SELF LOCKING
- ONLY RIGHT SIDE SHOWN

## TOOLS REQUIRED

- RED LOCTITE
- 20mm 12 POINT WRENCH OR SOCKET
- 30mm WRENCH OR SOCKET
- 24mm WRENCH OR SOCKET

## INSTALLATION INSTRUCTIONS

### 1. REMOVE SPRAYER BOLTS

- REMOVE NUTS ON AXLE PIVOT ENSURING TO KEEP WASHERS
- LEAVE BOLTS HANGING THROUGH



## 2. MOUNT BRACKETS

- ENSURE WASHERS FROM PREVIOUS STEP ARE BETWEEN DIVDER MOUNT AND THE AXLE PIVOT.
- FASTEN DIVDER MOUNT TO AXLE PIVOT AND TOURQUE TO MACHINE SPECIFICATIONS.
- BOLT TO AXLE PIVOT USING THE FOLLOWING FASTENERS:
  - 1088-19 BOLT M16 X 35 GR8.8 QTY 1
  - 1326-31 WSH FLAT M16 YZ QTY 1



*\*ABOVE FIGURE MAY REFLECT PREVIOUS REVISIONS*

## 3. REPEAT FOR LEFT SIDE ASSEMBLY

		ITEM #	PART #	DESCRIPTION	QTY		
		1	1088-19	BOLT M16 X 35 GR8.8	2		
		2	1326-31	WSH FLAT M16 YZ	2		
		3	26008-31-01	CASE RH DIVIDER MT	1		
		4	26008-31-02	CASE LH DIVIDER MT	1		
		5	26008-31-99	MANUAL SPRAYER CASE 26008-31	1		
<p><b>TOLERANCES UNLESS OTHERWISE SPECIFIED:</b></p> <p>ANGLES <math>\pm 1^\circ</math> FRACTIONS <math>\pm 1/16"</math></p> <p>DECIMALS FRACTIONAL HOLES:</p> <p>XX <math>\pm .01"</math> A: <math>+0.020", -0.010"</math></p> <p>XXX <math>\pm .005"</math> B: <math>+0.150", -0.010"</math></p>		<p><b>FREEFORM PLASTICS</b></p> <p>ST. BRIEUX, SASKATCHEWAN CANADA SKX 310</p>					
		<p><b>CASE MOUNT PAIR POST 2016</b></p>					
REV	DATE	DESCRIPTION	DATE	DRN BY	SCALE	SIZE	PAGE
1	17-Jun-21	ADDED 26008-31-99	08-MAR-21	DKH	1:8	A	1 OF 1
0	08-Mar-21	COMPLETED DRAWING	08-MAR-21	DKH	1:8	A	1 OF 1
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